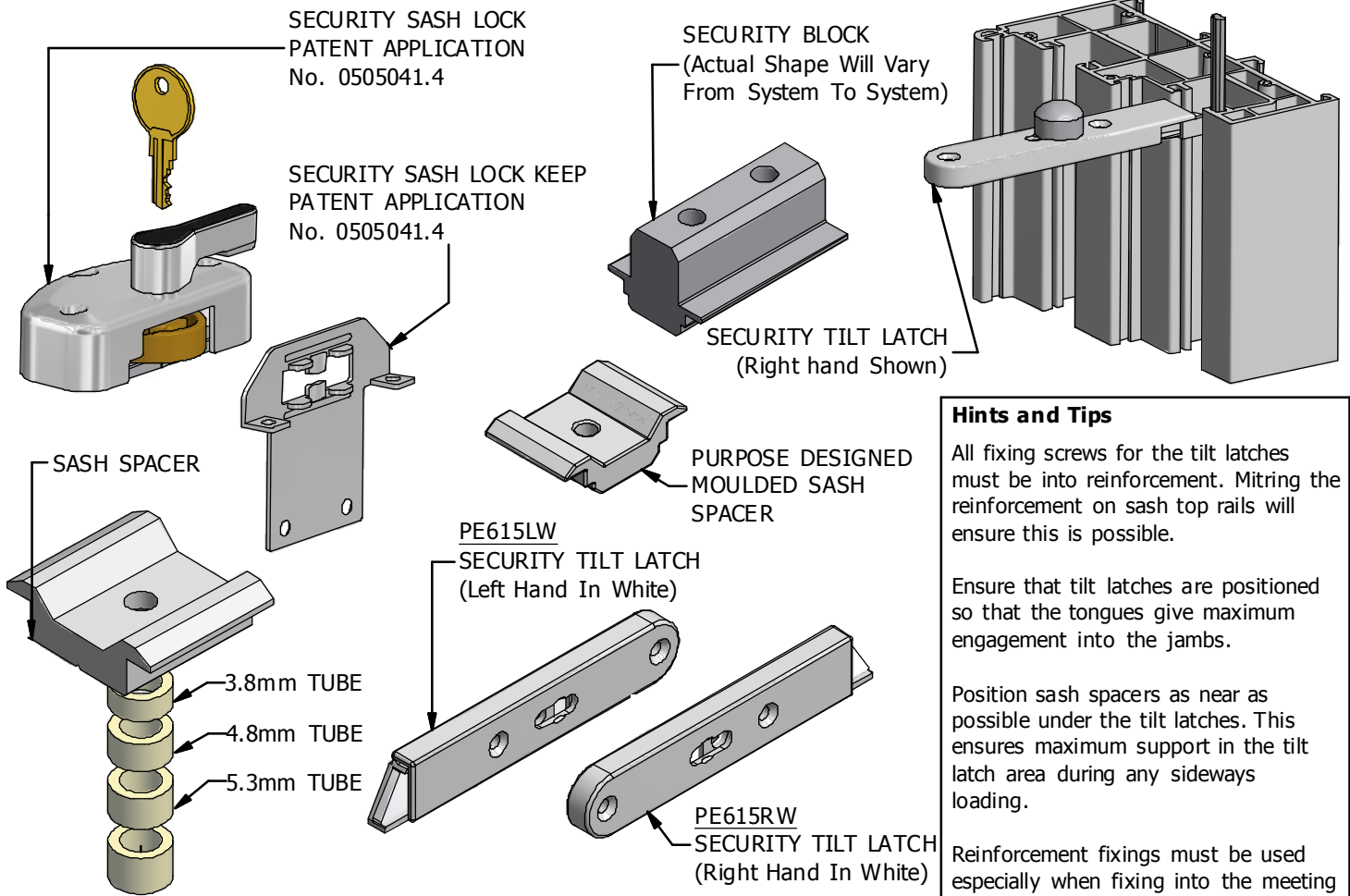


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## PAS24 (FORMERLY BS7950) SECURITY PRODUCTS



### Hints and Tips

All fixing screws for the tilt latches must be into reinforcement. Mitring the reinforcement on sash top rails will ensure this is possible.

Ensure that tilt latches are positioned so that the tongues give maximum engagement into the jambs.

Position sash spacers as near as possible under the tilt latches. This ensures maximum support in the tilt latch area during any sideways loading.

Reinforcement fixings must be used especially when fixing into the meeting rails. The rear sash lock fixing hole screw must be long enough so that it is screwed into reinforcement.

The fixings on the keep must be into reinforcement. If Timb A Tilt then the keep which is most suited to the specific customers profile should be used. Screws should be kept away from the profile edges.

If jamb packers are an interference fit then they will need to be gently tapped into final position. If they are a clearance fit then they will need to be siliconed into position.

Top sash security blocks must be screwed into reinforcement and ideally be positioned 200mm max. in from each end of the sash.

The gap at the sides of the sash and jamb must be between 3 - 3.5 mm.

Window System	Sash Lock	Keep	Tilt Latch Left	Tilt Latch Right	Jamb Packers	Security Block	Sash Spacer
Typical Quantity Per Window	2	2	2	2	2	2	4
Aluplast Ideal	PE7950	UK717	PE615L	PE615R	PE66712	PE66612	KP1009
Comar	PE7950	UK701	PE615L	PE615R	N/A	PE66422	KP1009
Deceunink	PE7950	UK716	PE615L	PE615R	N/A	TBA	KP1007
Eurocell	PE7950	UK717	PE615L	PE615R	PE66512	PE66612	KP1009
Kommerling	TBA	TBA	TBA	TBA	TBA	TBA	PE60512
LB Plastics	TBA	UK717	TBA	TBA	TBA	TBA	PE60512
Masterframe	PE7950	UK715	PE615L	PE615R	PE60412	PE60112	UK659
Plastmo	PE7950	UK717	PE615L	PE615R	PE66512	PE66612	KP1009
Plusplan	PE7950	UK717	PE615L	PE615R	TBA	TBA	KP1010
Rehau Heritage MK2	PE7950	UK715	PE615L	PE615R	PE66512	PE66412	KP1009
Timb a Tilt	PE7950	UK715 or UK716	PE615L	PE615R	N/A	PE66612	KP1009
Spectus	PE7950	UK760	PE615L	PE615R	PE66712	PE66612	KP1008
Veka	PE7950	UK717	PE615L	PE615R	TBA	PE66612	KP1008
WHS Halo	PE7950	UK715	PE615L	PE615R	N/A	PE66412	KP1009

All of the information shown on this data sheet was correct at the time of issue. All information however is subject to change and therefore it is advisable to check with Caldwell Hardware to ensure that you have the latest issue level.